

HI 165A HAND EDGEBANDING IRON INSTRUCTIONS

WARNING! This iron gets very hot! It can cause severe burns or fire. Exercise caution.

Unplug iron when not in use, for safety and to prolong the life of the element.

Care Notice: Care should be taken to avoid bumping or striking the thermostat knob, as this may bend the thermostat downward and throw the calibration out of adjustment, with the result that the iron may not reach proper temperature.

DIRECTIONS

1. Allow 5 minutes for the iron to warm up or to adapt to a new dial setting.
2. Most preglued edgebanding adhesives begin to activate at about 200°F, but most edgebanders operate in the 250-300°F range. Run tests on scrap material to determine the best dial setting for the material and substrate that you are using. Remember, it takes time for heat to penetrate through the edging into the adhesive and the substrate. Select both an application speed and a temperature setting that work together. Make a note of the dial setting or place a mark on the dial. For safety and the protection of the tool, rest the iron on the aluminum stand provided. Do not rest it on the thermostat knob.

PRACTICAL

PRODUCTS

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